

ONLINE ONLY WEBCAST AUCTION

LATE MODEL CNC MACHINE SHOP, HEAT TREAT & FABRICATION FACILITY COMPLETE BOP MANUFACTURING, REPAIR & TEST FACILITY



3 AVAILABLE

NEW AS 2013

5-AXIS

(1 OF 3) GIDDING & LEWIS MAG RT-1250 5-AXIS HORIZONTAL MACHINING CENTERS

2101 S Broadway Ave.,
Moore, Oklahoma 73160

BIDDING ENDS:
Wednesday,
July 22 at
10:00 A.M. CDT

INSPECTION:
By Appointment Only



2012

2012 GIDDING & LEWIS MAG VTC 1600 VERTICAL MACHINING CENTER



4 AVAILABLE

VIEW OF SUBARC WELDING CELLS

ONLINE BIDDING: YOU MUST REGISTER IN ADVANCE FOR ONLINE BIDDING AT THIS AUCTION

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NEW AS 2013



**FULL ENCLOSURES
50,000-LB.
TABLES**

5-AXIS



(1 OF 3) GIDDING & LEWIS MAG RT-1250 5-AXIS HORIZONTAL MACHINING CENTERS

GIDDINGS & LEWIS MAG RT-1250, 6.1" spindle diameter, spindle motor: 60 / 74 HP, spindle speeds (4 speed ranges): 3,500 RPM, 50 spindle taper, X-axis travel: 98.4", Y-axis (vertical) travel: 86.6", Z-axis (spindle) travel: 31.5", W-axis (saddle) travel: 59.1, table size: 49.1" x 63", table rotation: full 4th axis, table load capacity: 50,000-lb., 60 ATC, feeds: X, Y, Z-axes: 984 IP, rapids: X, Y, Z-axes: 984 IPM. Equipped with: Fanuc 310iA control, chip conveyor, coolant thru spindle (230 PSI), flood coolant, Renishaw RMP 60 probe, mist collection, works with ITS tooling, cam lock with manually loaded cover P, manual cam lock latch plate with cover plate for 90 deg., right angle adaptation, and full enclosure!



2011 PARLEC
1500 SERIES
TOOL PRESETTER



VIEW OF TOOLING AND INSERTS

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2012 GIDDING & LEWIS MAG VTC 1600 VERTICAL MACHINING CENTER

GIDDINGS & LEWIS MAG VTC 1600, 63" table diameter, max. swing 78.7", max. facing capacity 78.7", max. height under rail 78.7", X-axis travel (\pm of center) 47.4", Z-axis travel 49.2", table load capacity 33,000-lb., table speed: 1-400 RPM. Equipped with: Fanuc 31i-A CNC control, KM80 modular tool holding system, wedgelock tool holding system, chip conveyor, thru ram coolant, flood coolant, tool and part Renishaw probe.



TOYODA FV-1480 VERTICAL MACHINING CENTER, X-AXIS TRAVEL 55", Y-AXIS TRAVEL 31", Z-AXIS TRAVEL 27", FANUC 18i MB CONTROL, 50 TOOL TAPER, MAX. SPINDLE SPEED 6,000, 30 ATC, WITH CHIP CONVEYOR.



CARLTON RADIAL ARM DRILL



(2) FLOOR MOUNTED AND (20) COLUMN MOUNTED JIB CRANES

ONLINE ONLY WEBCAST AUCTION



2 AVAILABLE

VIEW OF WELDWARE SUB ARC WELDERS, (2) TURNING ROLLS WITH LINCOLN POWERWAVE AC/DC 1000 POWER SOURCE AND WELD ENGINEERING MM-3000 FLUX RECOVERY VACUUM AND DUST COLLECTOR



2 AVAILABLE

VIEW OF WELDWARE SUB ARC WELDERS, (2) POSITIONERS WITH LINCOLN POWERWAVE AC/DC 1000 POWER SOURCE AND WELD ENGINEERING MM-3000 FLUX RECOVERY VACUUM AND DUST COLLECTOR

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RBI BUNKERS, (2) 21'D. X 17'W. X 10'T., (1) 21'D. X 22'W. X 10'T.



(3) RBI BUNKERS 10'D. X 7'W. X 10'T.



INSIDE VIEW OF BUNKER



VIEW OF SLED CONTROLS AND RECORDING EQUIPMENT



SLED CAD CONTROL SYSTEMS BOP CONTROL UNIT MDL. CAD-12004460770T1

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TAYLOR T-300M 27,000-LB. CAP. FORKLIFT



(4) COMPLETE RAYMOND SWING REACH LIFTS



VIEW OF PAINT BOOTH, 18'D. X 16'W. X 14'T. AND ABS BLAST BOOTH, 22'D. X 17'W. X 14'T.



2 AVAILABLE

COIL UPENDER (BOP FLIPPERS) 15- AND 20-TON UNITS



2 AVAILABLE

WELDING POSITIONER, POWER LIFT AND POWER TURN



VIEW OF LINCOLN WELDERS AND FUME COLLECTION



WASH BAY

BIDDING ENDS: Wednesday, July 22 at 10:00 A.M. CDT



BLAGRAVE & DUFFEY 1,850 DEGREE GAS STRESS RELIEVING FURNACE



TORIT DONALDSON DUST COLLECTOR



CLEMCO BLAST CABINET, 8.5'D. X 7'W. X 9'T.



PAINT BOOTH, 10'D. X 8'W. X 10'T.

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COMPLETE BOP MANUFACTURING, REPAIR & TEST FACILITY Moore, OK
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BLAGRAVE & DUFFEY
1,850 DEGREE
GAS STRESS
RELIEVING FURNACE

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COMPLETE BOP MANUFACTURING, REPAIR & TEST FACILITY Moore, OK



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RT-1250 5-AXIS HORIZONTAL
MACHINING CENTERS



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2012 GIDDING & LEWIS MAG VTC 1600
VERTICAL MACHINING CENTER



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VIEW OF SUBARC WELDING CELLS



VIEW OF RBI TEST BUNKERS

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