

3-DAY ONLINE ONLY AUCTION

DAY 1: July 14, 10:00am CDT
3609 Clinton Drive
Houston, TX 77020

DAY 2: July 15, 10:00am CDT
3609 Clinton Drive
Houston, TX 77020

DAY 3: July 16, 10:00am CDT
3609 Clinton Drive
Houston, TX 77020

Inspection: Monday, July 13, from 9:00am to 3:00pm CDT

**EVERYTHING
MUST SELL!**

**100,000 SQ. FT. LEASE LOST – Complete Site Sale to Include:
All Machine Tools, Equipment, Rolling Stock, Tooling,
Accessories, Shop Support, Cabinets, Electrical Supplies,
Tool Room Equipment, (100+) Vidmar Cabinets & Much More!**



• 122" x 240" Poreba TCS 305-3/3 X 5M HD Lathe, New 1999, 0.5-100 rpm, 100 hp, 110" 4-jaw chuck, threading, motorized tailstock, 3 axis DRO



• 45,000 Lb. Taylor Model Y-45-WOS Forklift



2 Available

• Fronius I.D. Pipe Cladding Machine, 5' – 42' pipe lengths, 6.6"–36" pipe O.D., 6"–35.4" pipe I.D., HMI-T10 oper. panel, Trans TIG 5000 + Trans TIG 2200 pwr sources, "lights out" operation



• 59" Toshiba TUE-15 Hi-Column CNC VBM, 70.8" max. dia., 59" max. height, 2-250 rpm, 60 hp, ATC, Fanuc 18T CNC



Sale Conducted by:

INVESTMENT RECOVERY SERVICES

3421 North Sylvania Avenue, Fort Worth, TX 76111

tel: 800.583.1111 • 817.222.9848 • fax: 817.834.4075

Britton New, britton@irsauktion.com • Gregg Trenor, TX Lic. No. 11245

18% BUYER'S PREMIUM

Online Bidding Hosted by:

BidSpotter.com

DAY 1

DAY 1 TO INCLUDE: Horiz. Boring Mills (3" to 7" Spindles) • Vert. Boring Mills (36" to 96" Tables) • Radial Arm Drills • Hyd. Press Brakes • Surface Grinders • CNC Lathes • Engine Lathes (22" to 122" Swings, 100" to 400" Centers) • Hollow Spindle Lathes • Turret Lathes • Vert. Turret Lathes • Saws • Shears • Rotary Tables • Tooling • Fab • Forklifts & More!

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MUST SELL!**

2019



New in Crates

• 5" KMT MB130e HBM, New 2019, 5.11" spindle, #50 taper, 8-900 rpm, 20 hp, 63" x 70.8" table, 78.7" X, 74.8" long. trvl, 78.7" headstock vert. trvl, built-in facing head



• 122" x 240" Poreba TCS 305-3/3 X 5M HD Lathe, New 1999, 0.5-100 rpm, 100 hp, 110" 4-jaw chuck, threading, motorized tailstock, 3 axis DRO



• 10' x 1" Pacific 750-S10A Hydraulic Power Squaring Shear, 124" knives length, 18" throat, 40 hp, adj. rake, squaring arm



• 1000 Ton Verson Allsteel 1000-HD1-ST Traveling Gantry Straightening Press, 30' x 36" bed size, 40" btwn col., 24" stroke, 30" shut height, on U.S. government skids



3 Available

• Warner & Swasey Model M-3600 Square Head Saddle Type Turret Lathe, with Cross Sliding Rear Turret, 36.5" swing, 83" max. turn length, 12.5" bore, 10-281 rpm, 75 hp, 32" chuck, 6 pos. rear turret, 4-way tool post



• 32" x 312" LeBlond 3220 HD Engine Lathe, 32" swing, 20.5" over cross slide, 312" centers, 10 - 1300 rpm, 30 hp, threading, 24" 4-jaw chuck, tailstock, steady rests, Aloris tool post



• 60" Proceco Typhoon-HD Table Type Parts Washer, 60" dia. x 60" ht. max. work piece, 2500 lb. load cap., (2) recirc. stages, 140-180 F



• Seneca Falls MC 150 Facing/Centering Machine, 0.75" - 12" OD cap., 40" swing, 120" ctrs, (2) 20 hp mtrs, 294-1256 rpm drill, 78-333 rpm mill, dual oper. cntrls, coolant



• 7" Giddings & Lewis MC-70 Twin Pallet CNC HMC, 7" spindle, 144" X / 103" Y / 60" Z / 118" W, 12-2200 rpm, 107 hp, (2) 60" x 96" pallets, Numeripath 8000B CNC



• Monarch VLN 12 CNC VTL, 47" tbl, 61" swing, 55.7" max. part ht, 3.3-280 rpm, 50 hp, Fanuc 18i-T CNC



• 36" Bullard Cutmaster VTL, 36" tbl, 45" swing, 30" under rail, 3.3 - 240 rpm, 30 hp, swivel turret head, side head



• 12' x 200 Ton HTC Mdl 200-12R Hydraulic Press Brake, 200 ton cap., 144" die length, 101" btwn hsgns, 5" ram stroke, 11.5" open ht., 8" throat, 20 hp, 4-way die



• Pietro Carnaghi AC16TT 4 Axis Twin Pallet CNC VBM, 1998, (2) 49" pallets, 63" max. turning, 74" under rail, 1.7-380 rpm, 100 hp, Fanuc 15TTCNC



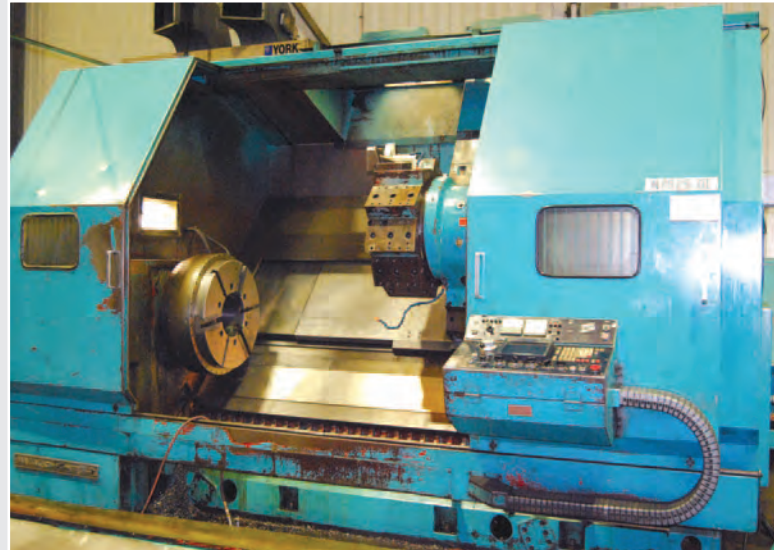
• 41" x 314" Sigma Tos SU-100 Engine Lathe, 2.2-450 rpm, 4.1" spindle bore, inch/metric threads, 24" 3-jaw chuck, 40" 4-jaw chuck, Aloris tool post, (3) steady rests, tailstock, taper attach.



• 24" x 120" TOS-Hostivar BUT 63-3000 CNC Cylindrical Grinder, 2-200 ipm table speeds, 935 rpm grinding wheel, 25 hp, 9-57 rpm work head speeds, 10 hp, Fanuc Oi-MATE-TD



• 45" x 78" Poreba TR-115B2/78 Engine Lathe, New 1998, 4.75" spindle bore, A1-15 nose, 5-500 rpm, inch/metric threads, 42" 4-jaw chuck, steady rest, tailstock, taper attach., Newall DRO



• Mazak ST 60 Universal 2000 CNC Chucker Lathe, 36" swing, 28.75" max. turning dia., 1000 rpm, 60 hp, 6.5" bore, Fanuc 6TB CNC



• Cincinnati Milacron Cinturn 28C CNC Valve Chucker Lathe, retrofit 2004, 50" swing over bed, 900 rpm, 50 hp, 10" bore, 28" O.D. 4-pos. valve indexing chuck, Fanuc Oi-TB CNC



• 54" Bullard VTL, 54" table (4-jaw), 58" swing, 44" under rail, 2.2-160 rpm, 30 hp, side head, new electrics 1992, new PLC unit 2018



• 5" Lucas 542B-60 HBM, 5" spindle, Morse #7, 48" x 62" table, 9 - 1200 rpm, 20 hp, tailstock, Newall DRO's



• 4' 13" Cincinnati Bickford Super Service Radial Drill, 48" arm, 13" col., 60" under arm, 21 - 2300 rpm, 10 hp, #5 Morse, 4" spindle dia., 18" spindle travel, tilt box tbl, pwr elev., pwr clamp, rapids, coolant



• 26" x 120" Ryazan Engine Lathe, 26" swing, 14" over cross slide, 120" centers, 10 - 1250 rpm, 27hp, 3-3/8" spindle bore, 20" 4-jaw chuck, inch/metric threads, tailstock, taper attach., steady rest, 4-way tool post, chuck guard, coolant



• Springfield 48 CNC High Column CNC I.D / O.D. Vertical Grinder, 48" dia. table, 72" swing, 72" under rail, 5-100 rpm, 10 hp, GE Fanuc 15-T CNC, wheel dresser, coolant



• 6' x 90 Ton Cincinnati 90CB Hyd. Press Brake, 90 tons, 72" die, 78-1/2" btwn housings, 8" stroke, 15" open ht, 7" throat, 15 hp, dual palm control, 4-way die



• 4" Wotan B100L Table Type HBM, 4" spindle, 40" x 68" table, 70.8" cross trvl, 39.3" long. trvl, 49.2" headstock vert. trvl, 14-1600 rpm, 4-axis Newall DRO



• 36" Blanchard 18-36 Rotary Surface Grinder, 36" mag. chuck, 40" swing, 6-33 rpm chuck, 18" grinding wheel, 720 rpm wheel, 40 hp, updated controls, neutrifier, machine record. 2018



• **Pangborn Pass Through O.D. Pipe Blasting Unit**, blast unit, hopper, (2) pipe rollers/handlers, motor, hydraulic ram, ducting & dryer



2 Available

• **I.D. Seam Welding Machine**, 7" min. pipe I.D., 21' 4" welding head trvl, gear/rack transmission, Lincoln NA-3S, ArcoVand flux del./rec. syst.



2007

• **2000 Deg. F Plate Furnace w/ Auto Walking Beam Pass Through System**, 2007, heat treat plates 48" wide by 20' long and 4-1/2" in thickness



• **70 Ton Geka-Hydracrop HYD-70 Ironworker**, angle cut-off, flat, round, square, punch, 3" stroke, 20" throat



• **Pangborn Rotor Blast Machine**, for Downhole Mud Rotors, 1991, 5" max. dia., 20' 8" max. length, 0-12 rpm rot. speed, 36" high x 24" long door, dust collector, head and tailstock on work cart, prog. blast nozzle, pressure pot



• **Mitts & Merrill 3-AHFRD-KS Keyseater**, 24" max. length, 1/8" - 2" width, 3-3/8" std post, 7.5 hp motor, T-slotted table



• **Large Assortment of Tooling**



• **26" x 68" LeBlond "The Machine" Engine Lathe**, 14-1080 rpm, 2-1/8" bore, inch threads, 18" 4-jaw chuck, taper, tailstock, coolant



• **20"/13" x 102" Lodge & Shipley 2013 Powerturn Engine Lathe**, 21-1740 rpm, 2-1/16" bore, inch threads, 12" 4-jaw chuck, tailstock, taper, coolant



2006

• **16" x 60" Birmingham YCL-1660 Gap Bed Engine Lathe**, 2006, 25-2000 rpm, 7.5 hp, 2.28" bore, threading, (2) chucks, tailstock



• 45,000 Lb. Taylor Model Y-45-WOS Forklift



• 20,000 Lb. Yale Model L5-200-FAS-G Forklift



• 15,000 Lb. Hyster Model S155XL2 Forklift



• 10,000 Lb. Toyota Model 52.6FGCU45 Forklift



• 8,000 Lb. CAT Model DP40KL Forklift



• 4,700 Lb. Toyota Model 42-4FGC25 Forklift



• 5,000 Lb. Hyster Model S70FT Forklift



• 10,000 Lb. Toyota Model 7FGCU45-BSC Forklift



• 10,000 Lb. Clark Model CGC50 Forklift



• 8,000 Lb. Hyster Model S80XLBCS Forklift



• 5,000 Lb. Toyota Model 42-4FGC25 Forklift

DAY 2

DAY 2 TO INCLUDE: 100's of Chucks from 6" to 92" • Facing Heads from 30" to 60" • Cyl. Grinders • Centerless Grinders • Pedestal Grinders • Surface Grinders • Vert. Knee Mills • Engine Lathes (14" to 30" Swings • 44" to 180" Centers) • Horiz. Mills • Jig Mills • Vert. & Horiz. Saws • Tooling Cabinets (Most with Contents Included) • Lots and Lots of Tooling • Welding Equip. & More!

**EVERYTHING
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• 17" x 63" Studer S40-2 Cylindrical Grinder, 5.5" x 64" table, 20-900 rpm workhead, 1150 rpm grinding wheel, 10 hp, 2-217 ipm table speeds, work chuck, tailstock, plunge grinding, spark out



• 48" Giddings & Lewis VTC48 CNC VTC, 60" swing, 72" under rail, 4-320 rpm, 60 hp, tool changer, tool turning/boring tool holders, FOR RETROFIT



• 17" x 72" HD Cincinnati Plain Cyl. Grinder, 17" swing, 72" ctrs, 36"x3" grinding wheel, 20 hp, 15" 4-jaw chuck, tailstock, work rests, coolant/hyd. syst.



• Cincinnati Milacron 315-16 Plain Dial Type Horiz. Mill, 16" x 72" table, 16-1600 rpm, 15 hp, #50 NS taper, Newall 2-axis DRO



• HEM H90 A-B/F Auto Horiz. Bandsaw, 1999, 12.75" x 12.75" cap., 60 - 300 fpm, 3 hp, 0" - 24" feed stroke



• Contech UP2028 Shuttle Bed Die Cutting Press, with Hydraulic Unit



• CAT 60 Tooling, Sandvik Coromant, G&L Davis, Kennametal, Parlec and more (Over 100 Pieces Available)



• Hundreds of Chucks of all Sizes Available

DAY 2

Wednesday, July 15, 10:00am CDT

Inspection: Monday, July 13, 9:00am to 3:00pm CDT • 3609 Clinton Dr., Houston, TX 77020



• Vidmar Cabinets, Lots to Choose From – Great Condition



• Bridgeport EZ Trak Series I CNC Vertical Milling Machine, 9"x48" table, 4200 rpm, 2 hp, EZ Trak CNC



• 24,000 Lb. Ransome 7-H / 7-T Positioner, 46" table dia., 12" G.C., 12" ecc., 7.5 hp



• Cincinnati 550-20 Vercipower Vert. Mill, 20" x 94.5" table, 14-1400 rpm, 50 hp, 50 taper



• Kearney & Trecker 425TF Plain Horizontal Mill, 88" x 17" tbl, 13-300 rpm, 25 hp, No. 50 taper, double overarm



3 Available

• Kanto Seiki MPSB-07-N Auto Oil Chiller, 7.5/0.75kw, R-407C refrigerant (950g)



• Fabriks Faximil 6CCN 1000 Nibbler, 250-1400 spm, 2-8 mm adj. stroke, 1330 mm projection, 1.5 kW



• Kearney & Trecker Milwaukee 205 S-12 Horiz. Mill, 12" x 56" table, 25-2000 rpm, 5 hp, No. 50 taper, 12" 3-jaw rot. tbl



• Cincinnati Vercipower Vert. Mill, 18" x 72" table, 16-1600 rpm, 20 hp, 50 taper

DAY 3

DAY 3 TO INCLUDE: Circuit Breakers • Transformers • Lots and Lots of Tooling and Accessories Rigging Equipment • Heavy Duty Work Tables and More!

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• **NRM Extrusion Extruder**, 1997, 3.5" size, L/D: 12:1, 75 hp, air cooled, 300 psig, single screw type, mounted on var. speed travel car, 3 temp. zones



• **Autoquip 18,000 Lb. Hyd. Lift Table**, 52" x 70" table, 14" lowered ht., 36" lift stroke, 5 hp hyd. power pac, up/down push button controls



• **48" x 48" x 5.5" T-slotted Hyd. Rotary Table**



• **Lot of (2) T-slotted Angle Plates**, 24" wide with (3) T-slotted faces 36" / 30" 22" in length)



• **Starrett and other QC Tooling**



• **Lots and lots of tooling to choose from**



• **More tooling!**



• **Transformers**

Dozens to Choose From

DAY 3

Thursday, July 16, 10:00am CDT

Inspection: Monday, July 13, 9:00am to 3:00pm CDT • 3609 Clinton Dr., Houston, TX 77020



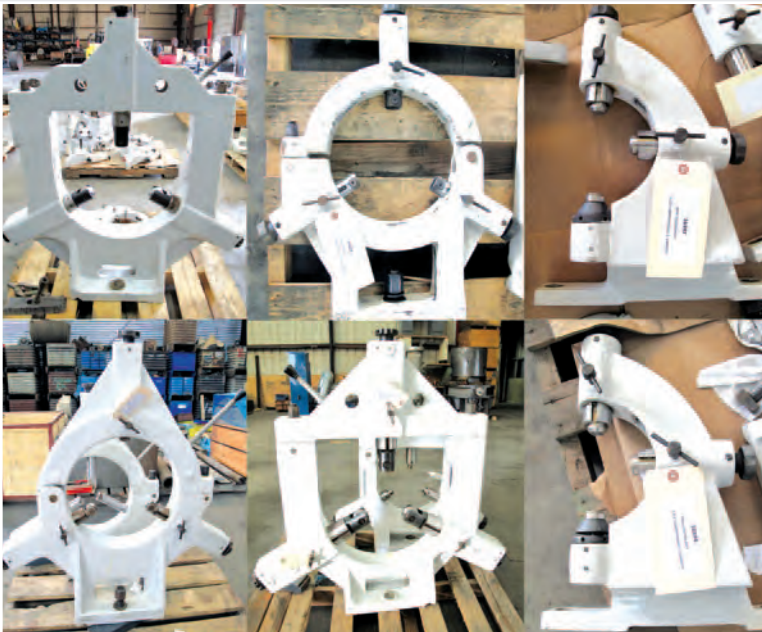
• Dozens of assorted size boring bars available



• Setco Grinding Spindles, Five to choose from, 77"-92" lengths, 4"-6" dia.



• Hundreds of Drill Bits and Other Tooling Available



• Steady Rests, Dozens to choose from



• T-Slotted Tables, (2) 36" x 36" T-Slotted tables on steel base, 27" high



• AMP Siemens Type S3 Circuit Breaker Box, Dozens to choose from, 15 KVA to 225 KVA



• Rigging Chains, Assorted lengths available



• Tooling, Thousands available



Sale Conducted by:
INVESTMENT RECOVERY SERVICES
 3421 NORTH SYLVANIA AVENUE
 FORT WORTH, TX 76111



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 All Machine Tools, Equipment, Rolling Stock, Tooling, Accessories,
 Shop Support, Cabinets, Electrical Supplies, Tool Room Equipment,
 (100+) Vidmar Cabinets and Much More!



• 122" x 240" Poreba TCS 305-3/3 X 5M HD Lathe

FOR ONLINE BIDDING GO TO: IRSAUCTION.COM

ALL ITEMS MUST BE REMOVED BY:
Wednesday, August 12, 2020

**100,000 SQ.FT. LEASE LOST – Complete Site Sale to Include All Machine Tools,
 Equipment, Rolling Stock, Tooling, Accessories, Shop Support, Cabinets,
 Electrical Supplies, Tool Room, (100+) Vidmar Cabinets and More!**



2 Available

• Fronius I.D. Pipe Cladding Machine



• 59" Toshiba TUE-15 Hi-Column CNC VBM



• 45,000 Lb. Taylor Forklift

Looking to sell surplus machinery & equipment or an entire facility?

WE ARE EXPERTS IN LIQUIDATING:



- Metalworking Machinery
- Aerospace Manufacturing Equipment
- Energy Equipment
- Plastics Machinery
- Construction Equipment
- Food Processing
- Lab Equipment
- Trucks & Trailers

Call us today for a confidential consultation. [800.583.1111](tel:800.583.1111) | [817.222.9848](tel:817.222.9848) | britton@irsauction.com

VISIT WEBSITE FOR DETAILS, PHOTOS & COMPLETE TERMS & CONDITIONS WWW.IRSAUCTION.COM